

**A. Amendments to the Specification**

Please replace Paragraph [0030] with the following:

[0030] Fig. 3 shows the casting riser pan 30 of Fig. 2 embedded in the concrete 22 of concrete structure 20. Concrete 22 is poured around casting riser pan 30 to height 46. Casting riser pan 30 allows simultaneous casting of the concrete structure 20 and concrete cover 52. The concrete is poured into the casting riser pan 30 to height 48, forming removable concrete cover 52. Loops 50 are placed into cover [50] 52 to act as handles. Loops 50 can be inserted into cover 52 before the concrete hardens, or in an alternative embodiment are attached to top 36 of casting mold 24 with pins (not shown) prior to pouring the concrete 22. Anchor element 79 (see Fig. 5) (not shown) of outer wall 78 extends radially outward into concrete 22.

Please replace Paragraph [0031] with the following:

[0031] Fig. 4 is a top view of the casting riser pan 30 of Fig. 2. Fig. 5 is a front view of the casting riser pan 30 of Fig. 2 showing anchor element 79 and height 46 of concrete 22. Fig. 6 is a sectional view of the casting riser pan 30 of Fig. 4 taken along section line 6-6, illustrating orientation element 56 tapering from shoulder 68 to top portion 84 of inner wall 58.

Please replace Paragraph [0032] with the following:

[0032] FIG. 7 is a bottom perspective view of an alternative embodiment of the casting riser pan 30 of Fig. 2. Radial gussets 120 extend between inner wall 58 [[to]] and outer wall 78.